

Supascal P(I Technical Data Sheet Dated: 24/11/2015 Version: 4

Low Modulus Isocyanate Free Polyurethane Sealant

PRODUCT DESCRIPTION

Description: Admil **SupaSeal PU** is a Low Modulus, Hybrid Polyurethane, flexible joint sealant and adhesive that is free of Isocyanates and other hazardous raw materials and omits low odour. SupaSeal has been formulated to offer outstanding adhesion to most common building and automotive materials; such as Aluminium, timber, concrete, fibreglass and be used in most sealing and joint filling applications.

SupaSeal displays high joint movement capability with no sagging or slump characteristics to provide a high quality & efficient joint finish.

SupaSeal PU complies with ASTM C920, Type S, Grade NS, Class 25, Use NT,M,G,A and O

APPLICATIONS

Admil SupaSeal PU is suitable for:

- Construction Joint Sealant applications
- perimeter seals around doors, windows and facades
- general purpose interior joint sealant applications
- sealing and bonding metal roofing systems
- automotive and marine applications requiring a flexible adhesion profile between substrates.

FEATURES

- Joint Movement +/- 25%
- Non Slump
- Solvent & Isocyanate Free
- Low Odour & Non Corrosive
- Paintable

MATERIALS

- Precast Concrete Panels
- Fibre Cement Sheet
- Block work & Bricks
- Aluminium Profiles
- Sandstone & Granite
- Fibreglass
- Plasterboard & Blue Board

SURFACE PREPERATION

Surfaces to be bonded must be clean and dry, as well as free of wax, grease, dust and any other foreign materials so that the adhesive bond is not compromised. Metal substrates should be degreased with Admil Pro Clean Contact Adhesive Cleaner.

TYPICAL PROPERTIES

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PROPERTY	VALUE	Test Method	
Appearance	Thixotropic, Non Sag paste		
Curing Method	Moisture Curing		
Movement Capability	+/- 25%		
Elongation @ Break	Approx. 300%		
Skinning Time	Approx. 35 mins @ 25°C, 50% Relative Humidity		
Tack Free Time	64 minutes	ASTM C 679-87	
Rate of Cure	2.5mm per 24 hours		
Full Cure			
Shore A. Hardness	30	ASTM C 661	
Specific Gravity	1.6 grams/ml	DIN 52451-A	
Tensile Strength	0.7 N/mm²		
Service Temperature	-40°C to +90°C		
Application Temperature	+5°C to +50°C		
VOC Rating	34 gm/L (3.4%)		
Noto: All data provided is based on 25°C and 50% Humidity Conditions &			

Note: All data provided is based on 25°C and 50% Humidity Conditions & fully cured after 21 days

PRIMING

It is advisable to conduct preliminary adhesion tests on substrates where the application is critical or if the adhesion performance is unknown. The use of Admil Prosil Primer 1 is recommended for Non Porous substrates such as metal, aluminium, glass and plastics.

APPLICATION INSTRUCTIONS

Cut nozzle at a sharp angle slightly wider than the desired Bead or joint width. If being installed as a joint sealant, always use a suitable backing rod to ensure the correct depth is achieved. The Joint depth should be half of the joint width. Extrude sealant with a gun and tool with a round spatula within 10 minutes to spread the sealant against the joint surfaces.

ADML ADHESIVES PCY LCD

Technical Data – SupaSeal PU

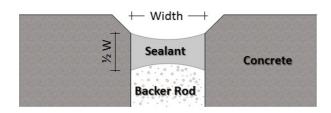
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JOINT DESIGN

- To allow the sealant to move effectively, the correct joint design requires that the sealant depth must be half of the width of the joint.
- A suitable closed cell must be used to ensure that the correct joint depth is achieved.



SHELF LIFE & STORAGE

9 months shelf when stored in a dry environment and between $+5^{\circ}$ C and $+25^{\circ}$ C.

SAFETY DIRECTIONS

Use in well-ventilated areas, and avoid breathing vapours. In case of eye contact immediately flush with water for 15 minutes and seek medical advice. Avoid contact with skin or clothing.

Keep out of reach of children. In use, please ensure that Occupational Health and Safety requirements are observed.

Eyes: Irrigate with water for 10 minutes and see a doctor. **Skin:** Wash off with warm water and soap.

If swallowed, give plenty of water. Do not induce vomiting. Seek medical attention.

Admil SupaSeal PU MSDS available upon request

CURING

Cure speed is dependent upon the temperature, humidity, depth of sealant and substrate. Typically, a joint will form a firm skin in one hour and take up to seven days to fully cure. In cold or very humid climates, the cure time may extend beyond seven days.

LIMITATIONS

- SupaSeal PU will bond to most common construction substrates, however an adhesion tests on samples substrates should be conducted to ensure adequate adhesion in the finished application.
- In waterproofing applications, SupaSeal PU should be left to cure for a minimum of 8 hours prior to being covered by any membrane / sealer system.
- Tests should be conducted to ensure that there are no adverse reactions between SupaSeal PU and a membrane coating system.

PACKAGING

SupaSeal PU is Packaged in Grey, Black & White 600ml Sausages

Notice

The information given and the recommendations made herein apply to our product(s) alone and not combined with any other product (s). Such are based on our research and on data from other reliable sources and are believed to be accurate. No guarantee of accuracy is made. It is the purchasers' responsibility before using any product to verify this data under their own operating conditions and to determine whether the product is suitable for their purposes.

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